

Work Order ID 56998

Tuesday, March 16, 2010 12:36:09 PM



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Item ID: D350-567-113
Revision ID:
Item Name: Replacement Window, Extra Large
Start Date: 3/16/2010 Start Qty: 1.00
Required Date: 3/17/2010 Req'd Qty: 1.00
Reference:

Accept



Setup Start



Stop



Cust Item ID:

Customer:



Approvals: Process Plan: *mf*
QC: _____

Date: 10-3-16

Tooling: _____

Date: _____

Date: _____

SPC (Y/N): _____

Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

IIN-D350-567

Rev D

100



DC

Document Control

DOCUMENT CONTROL

0.00

Memo

0.00

Photocopy bluefile & type labels per PPPD350-567-113

CHG003

*8/10/17**for BG 10/03/17*

110



Packaging

Packaging

Packaging

0.00

Memo

0.00

Pick Packing Kit

ENSURE DT 8439 TEMPLATE IS INCLUDED

10-3-17 sl 10

120



QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

Memo

0.00

*8/10/17**xc*

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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Reference:

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



Packaging

Packaging

0.00

Packaging

Memo

0.00

Identify and pack for shipping as per PPPD350-567-113

Location:

PPP Rev:

REV D

10-3-17 SF

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/03/17
mf
10-3-17

Picklist Print

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Work Order ID: 56998

Parent Item: D350-567-113

Parent Item Name: Replacement Window, Extra Large

Comments: IPP Rev:A 04-08-24 New Issue JLM
IPP Rev:B 08-10-07 as per revD DD verified by:

Start Date: 3/16/2010

Required Date: 3/17/2010

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
212-12 Receptacles		Purchased	No			110	Each	7.0000	12.0000			

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

7

113085

6

113482

1

110

Each

63.0000

12.0000

10-3-17 SP
Lx M114211

6

2600-6

Camlock Stud

Purchased

No

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST261

63

112919

1

113806

62

110

Each

133.0000

12.0000

10-3-17 SP

12

2600-LW

Camloc Retaining Washer

Purchased

No

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST261

133

112251

33

112919

100

12

10-3-17 SP (10)

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AN526C832R9 Screw		Purchased	No			110	Each	362.0000	21.0000			

Warehouse

Location

Main Warehouse

ST327

Loc Qty

Loc Code

107376

362

108377

51

108928

5

110372

14

110915

8

111916

1

112492

1

113840

4

113845

78

110

Each

318.0000

42.0000

10-3-17 SP

21

10-3-17 SP

42

AN960JD8

Washer

Purchased

No

Warehouse

Location

Main Warehouse

ST347

Loc Qty

Loc Code

107091

318

108335

9

110382

11

110917

48

111578

3

112385

15

232

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Shop Packet Print

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2463		Manufactured	No			110	f	731.2131	7.5432			
Seal												

Warehouse

Location

Loc Qty

Loc Code

Main Warehouse

ST

63.5474

34305

18.25

43841

45.2974

Main Warehouse

ST404

667.6656949

31350

1.8278

50075

165.837895

55561

500

1x (D2463-0860 as per dwg) CUT TO 86.00"

D3290-041

Manufactured

No

110

Each

0.0000

1.0000

Replacement Window Assembly

FG-778150-550-ROL

Purchased

No

110

sf

2,343.000

18.0000

7781 9oz Glass 50"x125yd

Warehouse

Location

Loc Qty

Loc Code

Main Warehouse

ST404

2343

108932

23

111166

545

113905

1775

2sq yards

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MS20426AD3-5 Rivet		Purchased	No			110	Each	15,389.00	24.0000			



10-3-07 S

Warehouse

Location

Loc Qty

Loc Code

Main Warehouse

ST316

15389

4179

3551

4444

5678

4533

6160

110

Each

449.0000

21.0000



10-3-17

MS210421.08

Purchased

No

Nut

Warehouse

Location

Loc Qty

Loc Code

Main Warehouse

ST301

449

113749

249

114056

200

21

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5.0 PARTS LIST

Qty -015	Qty -017	Qty -025	Qty -027	Qty -111	Qty -117	Part Number	Description
X						D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	X					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		X				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			X			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				X		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					X	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
1	1					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
		1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
	1		1	1		D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)

Qty -013	Qty -023	Qty -113	Qty -115	Qty -031	Part Number	Description
X					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
	X				D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			X		D350-567-115	INTERIOR FLOOR WINDOW KIT
				X	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)
1					D2125	REPLACEMENT WINDOW, SMALL
	1				D2942	REPLACEMENT WINDOW, LARGE
		1			D3290-041	REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE
1					D2126-0600	SEAL
	1				D2463-0750	NEOPRENE SEAL
		1			D2463-0860	NEOPRENE SEAL
	9	12			2600-6	1/4 TURN FASTENER
	9	12			2600-LW	WASHER
	9	12			212-12	RECEPTACLE
	22	21			AN526C832R9	SCREW (OR AN526C832-9, OR MS51957-126)
	44	42			AN960JD8	WASHER
	22	21			MS21042L08	NUT (OR MS21042-08)
	18	24			MS20426AD3-5	RIVET
2 SQ. YD	2 SQ. YD	2 SQ. YD			N/A	9.7oz 7781 'S' GLASS UNIVERSAL WEAVE
				1	D2463-0450	NEOPRENE SEAL
				1	D3210-1	DOUBLER
				1	D3211-1	BRACKET
				1	D3212-1	FLOOR WINDOW
				1	D3213-041	DOOR ASSEMBLY
			1		D3293-1	DOUBLER
			1		D3294-1	BRACKET
			1		D3295-041	FLOOR WINDOW
			1		D3296-041	DOOR ASSEMBLY
			1		D2463-0530	NEOPRENE SEAL
		9	8		AN526C632R12	SCREW (OR AN526C632-12, OR MS51957-32)
		9	8		AN960JD6	WASHER
		9	8		MS21042L06	NUT (OR MS21042-06)
		2	40		MS20470AD4-5	RIVET
			115	90	MS20470AD4-6	RIVET
			15	20	MS20470AD4-7	RIVET

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